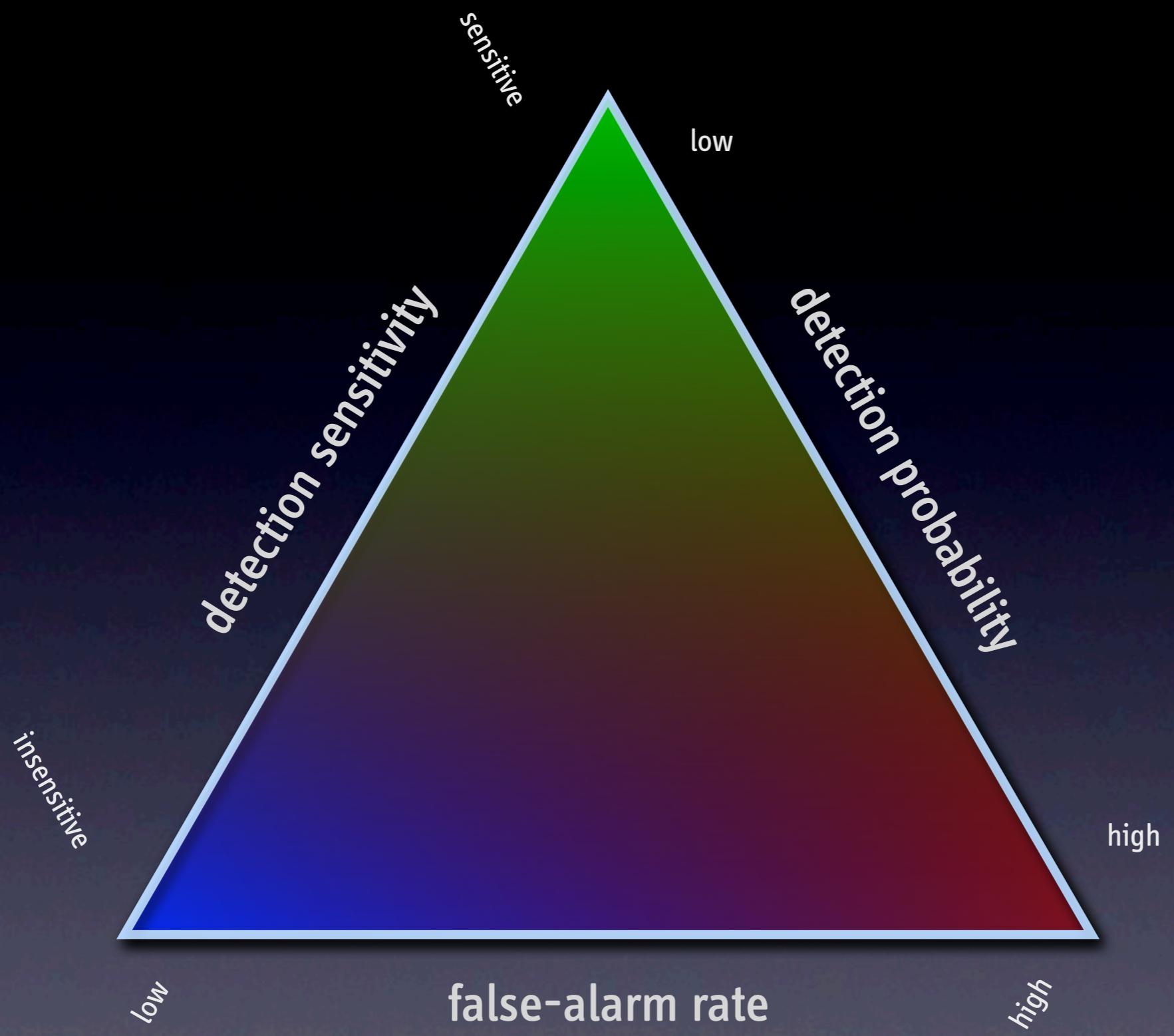
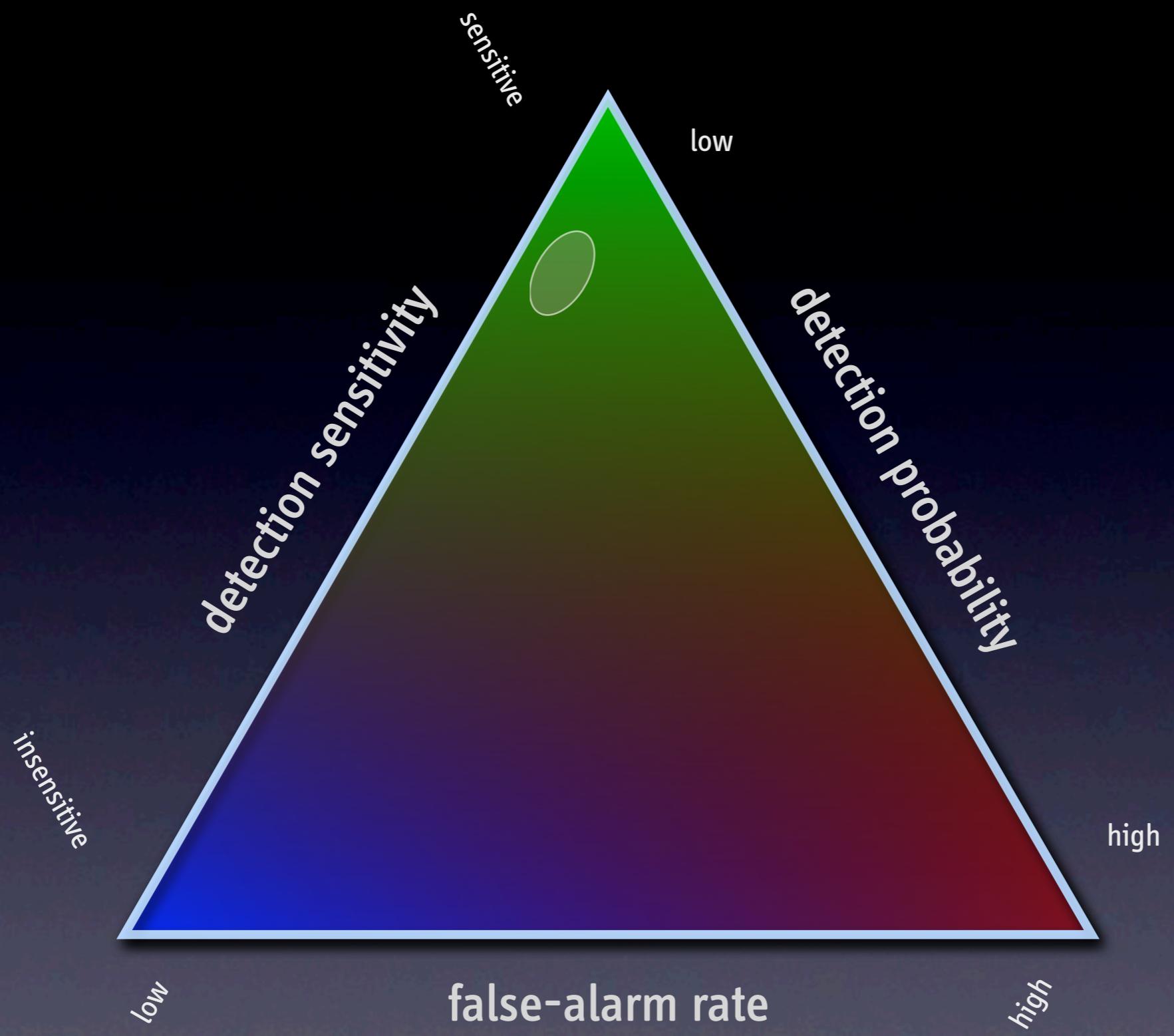


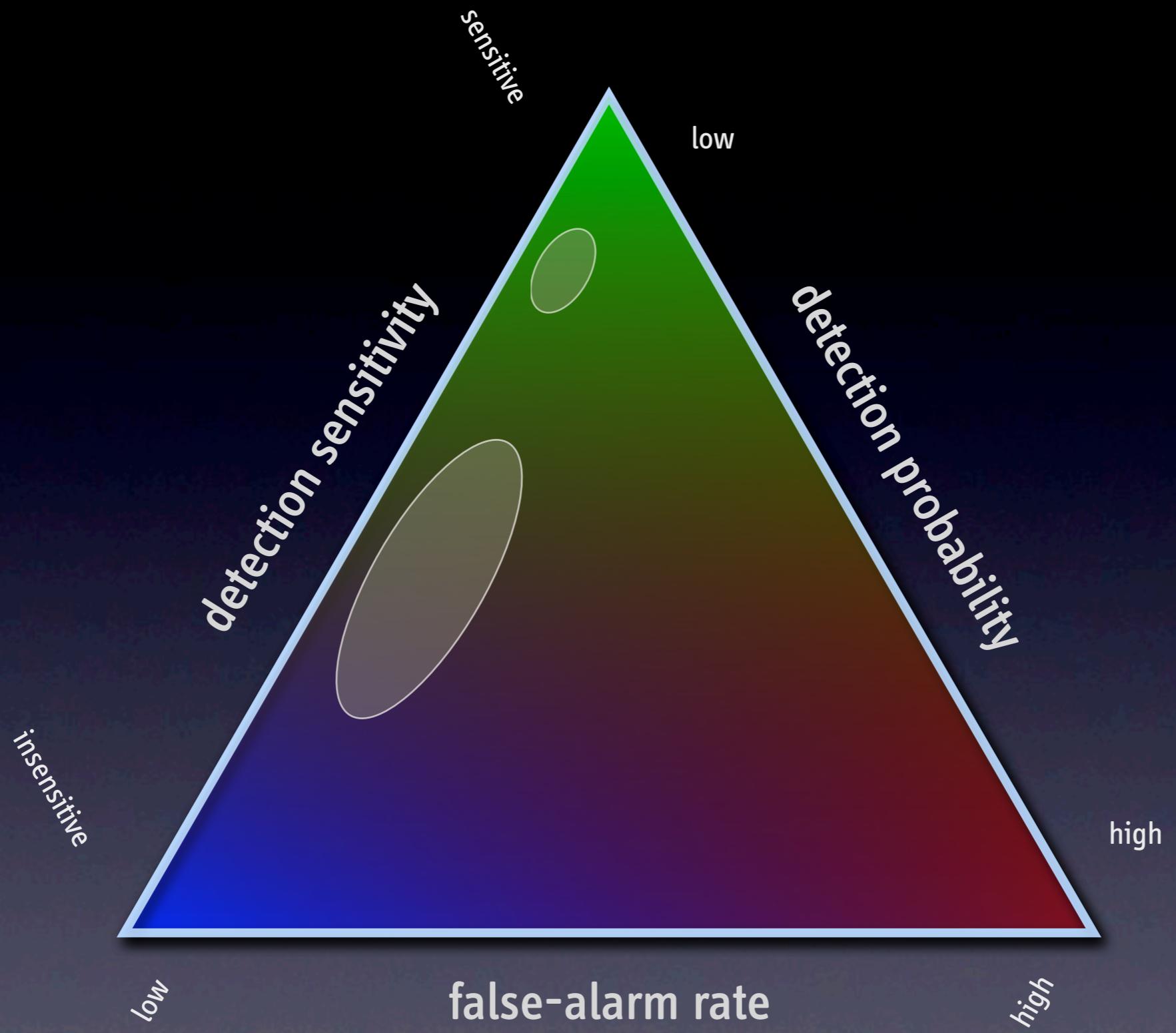


Detection of Clandestine Centrifuge Enrichment

R. Scott Kemp
Princeton University







political goals may permit a relaxation of constraints

External Constraints

Ability to verify HEU stockpiles, esp. Navel stocks

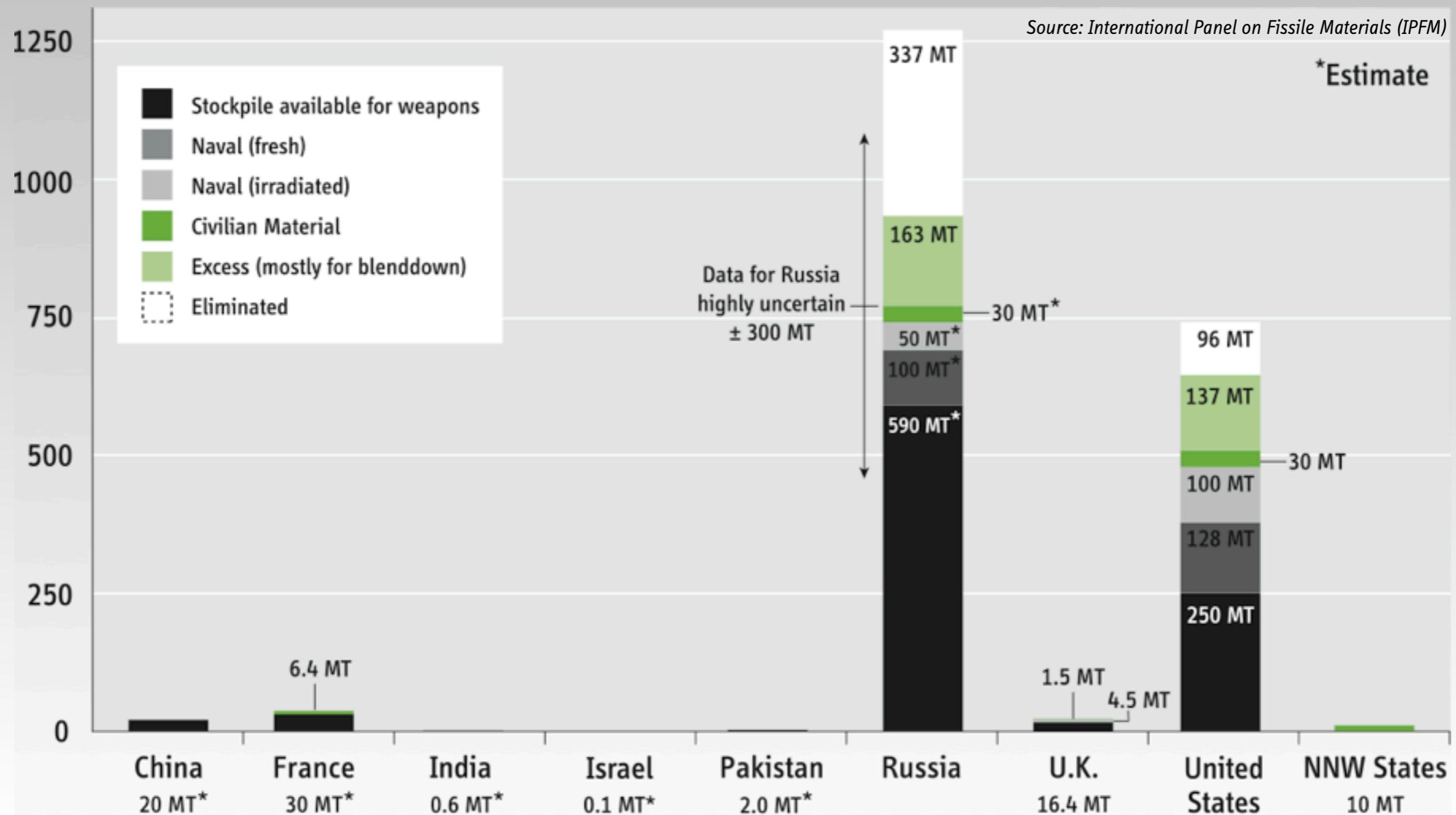
Measurement uncertainties in reprocessing plants

1% of all Pu throughput (= 80 kg at Rokkosh) or 10% of Pu in MOX, whichever is greater

Other uncertainties (e.g., dismantlement)

HEU Stocks Significant

Metric Tons (MT)



The Means of Detection

A partial list ?

Optical

photography

thermal Infrared

Effluent

HF gas

UO_2F_2 aerosols

Electromagnetic

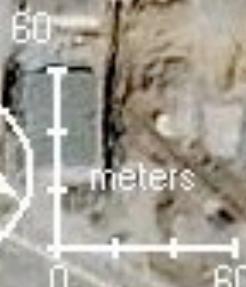
ULF radio

atomic magnetometer

line notching

power waveform distortion

ULF on transmission lines



Effluents



UO₂F₂ Aerosol Characteristics

Release Scenario	Size	V _{dep} *
Routine	0.01-1 μm	~2 m/day
Massive Spill	1-2 μm	~50 m/day

* all calculations assume effective deposition velocity of 86 m/day (0.1 cm/s)

Source Terms

Type	Facility	Emissions Rate 95% CI [gUF6/tHM-Unat]	Emissions for 1 MT HEU/yr [gUF6/day]
Centrifuge	Capenhurst	0.0010 - 0.0023 <small>n=194</small>	0.0013

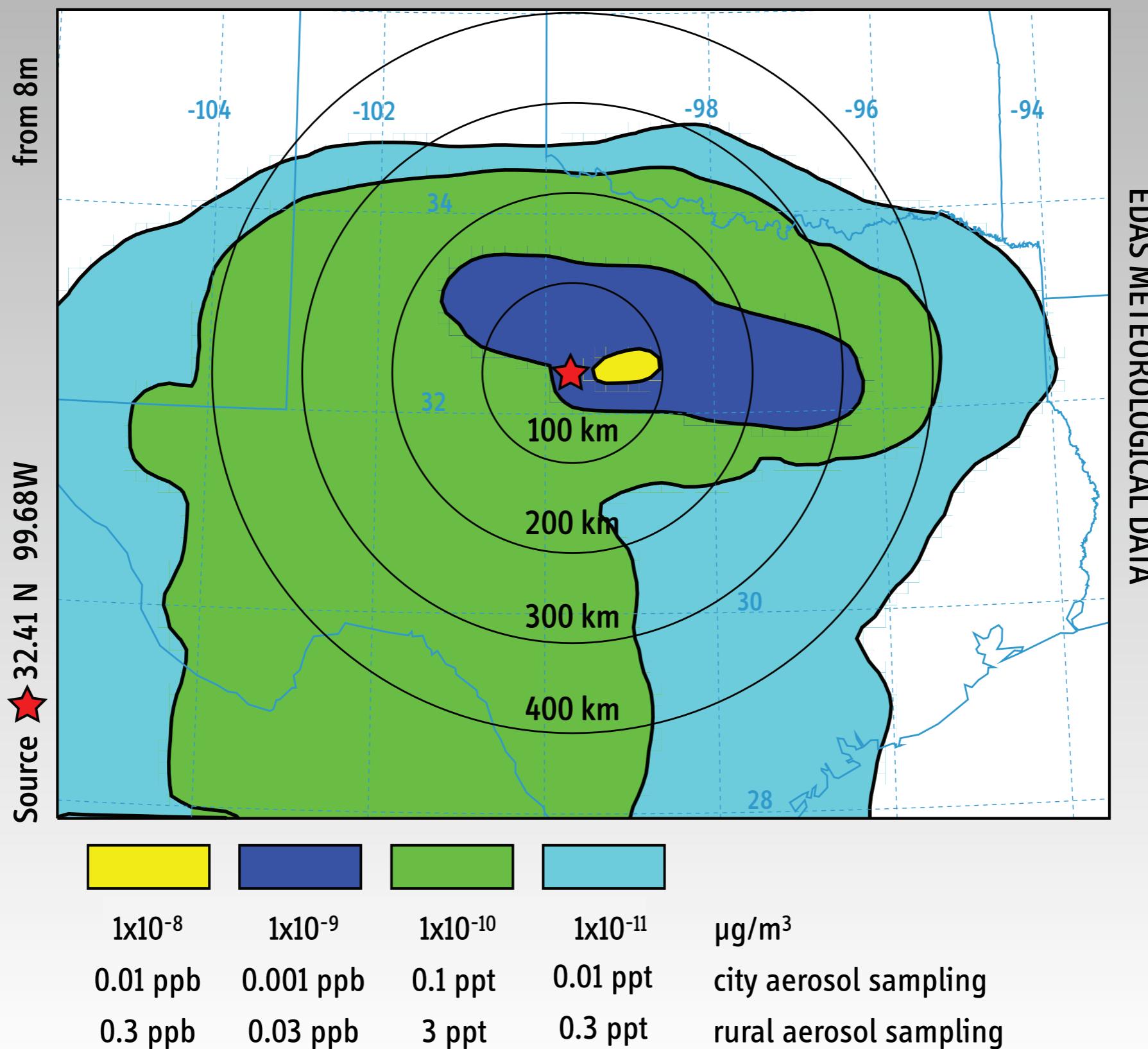
Source Terms

Type	Facility	Emissions Rate 95% CI [gUF6/tHM-Unat]	Emissions for 1 MT HEU/yr [gUF6/day]
Centrifuge	Capenhurst	0.0010 - 0.0023 <small>n=194</small>	0.0013
Conversion	Honeywell Metropolis	13.4 - 19.5 <small>n=7</small>	11.3
	Cameco Port Hope	3.0 - 4.3 <small>n=20</small>	0.13
	Comurhex Pierrelatte	0.01 - 0.04 <small>n=3</small>	0.0082

Port Hope Scenario

NOAA HYSPLIT MODEL

Concentration ($\mu\text{g}/\text{m}^3 \text{UO}_2\text{F}_2$) averaged between 0m and 100m
Integrated from 1200 18 Jan to 0000 19 Jan 03 (UTC)
Continuous UF_6 release started at 1200 02 Jan 03 (UTC)



ULF Radio

Ultra Low Frequency = 300 - 3000 Hz

power supply driving frequency

$$\nu = \frac{pv_p}{2\phi\pi D}$$

350 - 1500 Hz

$\lambda = 200 - 850$ km

ULF Radio

Ultra Low Frequency = 300 - 3000 Hz

power supply driving frequency

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350 - 1500 Hz

$\lambda = 200 - 850$ km

near-field dipole magnetic field ($r \ll \lambda/2\pi$)

$$B_{\text{dipole}} = \frac{\mu_o I_o b^2}{4\pi} \frac{1}{r^3} (2 \cos \theta \hat{r} + \sin \theta \hat{\theta})$$

$$B_{\text{max}} = \frac{2\mu_o I_o b^2}{4\pi} \frac{1}{r^3} n_t n_c$$

ULF Radio

near-field dipole magnetic field

$$B_{\max} = \frac{2\mu_o I_o b^2}{4\pi} \frac{1}{r^3} n_t n_c$$

$$B_{\max} = \frac{4 \times 10^{-3}}{r^3} \text{ Tesla}$$

A set of generous assumptions

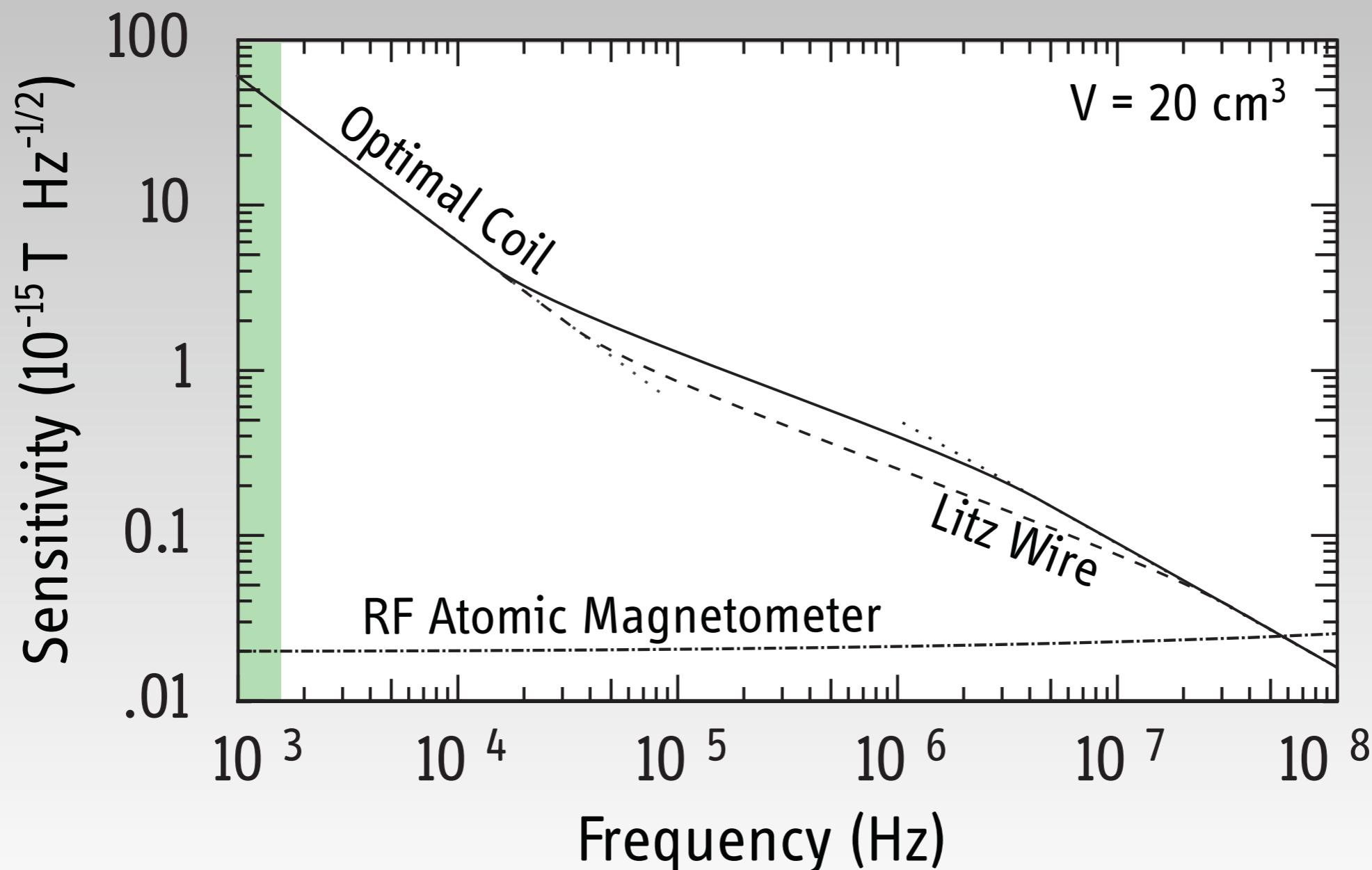
$$I_o = 1 \text{ Amp}$$

$$b^2 = 100 \text{ cm}^2$$

$$n_t = 1000 \text{ turns}$$

$$n_c = 2000 \text{ machines}$$

Atomic Magnetometer



ULF Radio

near-field dipole magnetic field

$$B_{\max} = \frac{2\mu_o I_o b^2}{4\pi} \frac{1}{r^3} n_t n_c$$

$$B_{\max} = \frac{4 \times 10^{-3}}{r^3} \text{ Tesla}$$

$$2 \times 10^{-17} = \frac{4 \times 10^{-3}}{r^3}$$

A set of generous assumptions

$$I_o = 1 \text{ Amp}$$

$$b^2 = 100 \text{ cm}^2$$

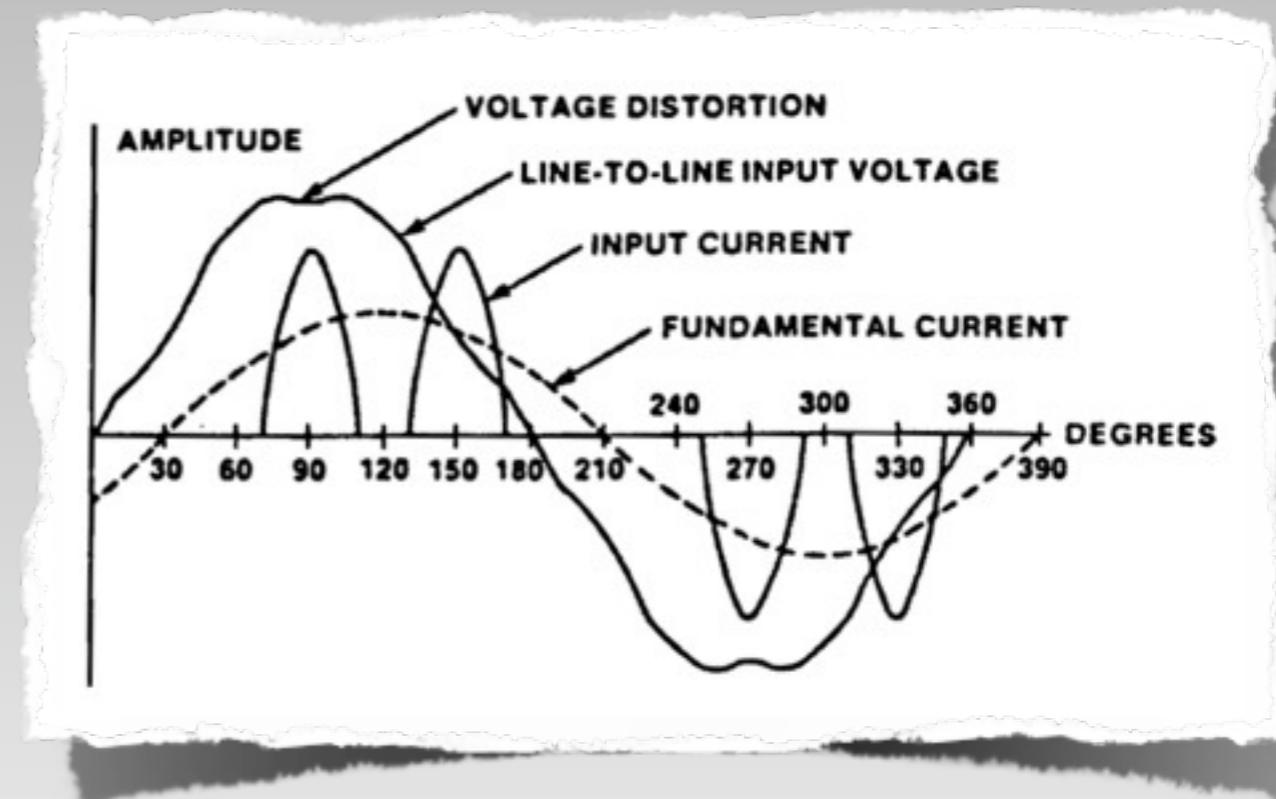
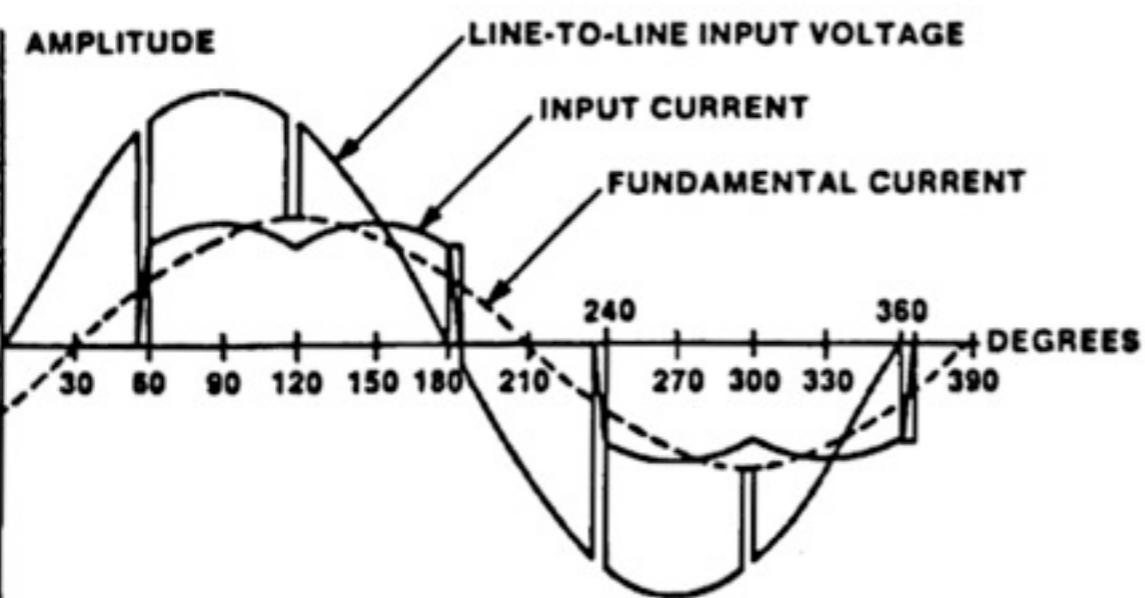
$$n_t = 1000 \text{ turns}$$

$$n_c = 2000 \text{ machines}$$

$r \rightarrow 40 \text{ km}$ *without shielding!*

$\delta \sim 1 \text{ mm}$

Power Line Effects



Source: D.A. Jarc and R.G. Schieman, "Power Line Considerations for Variable Frequency Drives," *Proc. IEEE-IAS 1985 Annual Meeting*

Transmission depends on isolation and line impedance

The Means of Detection

Optical

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thermal Infrared

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